

Work Order ID 58657

May 13, 2010 9:27:50 AM



Page 1

Item ID: D4016-1

Accept



Setup Start



Revision ID:

Item Name: Hinge Half, Base

Stop



Start Date: 5/13/10 Start Qty: 9.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 9.00



Customer:

Reference:

Approvals: Process Plan: CLDate: 10/5/12 Tooling: _____ Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4016	A

100	Cut blanks as per folio	0.00
-----	-------------------------	------



Bandsaw

Memo

0.00

amk 10/5/149 0

Jeaspa Bandsaw

CUT BLANK 1.00" LONG

110



HAAS 1

Memo

0.00

amk 10/5/149 0

HAAS CNC vertical machine #1

MACHINE AS PER FOLIO FA869 AND DWG

FOLIO REV: A4DWG REV: A

DEBURR

Work Order ID 58657

Page 3

May 13, 2010 9:27:50 AM

Item ID: D4016-1

Accept



Setup Start



Revision ID:

Item Name: Hinge Half, Base

Stop



Start Date: 5/13/10 Start Qty: 9.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 9.00



Customer:

Reference:

Approvals:

Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170



QC

QC21- Final Inspection - Work Order Release

0.00

10/05/17 JJ

Quality Control

Memo

0.00

Bf10-5-17
(9)

Picklist Print

Page 1

May 13, 2010 9:27:49 AM

Work Order ID: 58657



Parent Item: D4016-1



Parent Item Name: Hinge Half, Base

Start Date: 5/13/10

Required Date: 5/19/10

Comments: IPP REV:A NEW ISSUE 09-11-27 JLM VERIFIED BY :DD IPP Rev:B
as per dwg REV.A DD 10.02.22 verified by:EC

Start Qty: 9.00

Required Qty: 9.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
M304B1.500X1.500		Purchased	No			100	f	12.6581	0.08			

304 bar 1.50 X1.50

Location	Loc Qty	Loc Code
MAT54	12.65810368	
108381	12	
112752	0.65810368	

757 on 16/05/14

DART AEROSPACE LTD	Work Order:	S8657
Description: HINGE HALF, BASE	Part Number:	D4016-1
Inspection Dwg: D4016 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	Roml	Audited by:	H.A	Prototype Approval:	N/A
Date:	10/05/14	Date:	10/05/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8

7

6

5

4

3

2

1

D

D

C

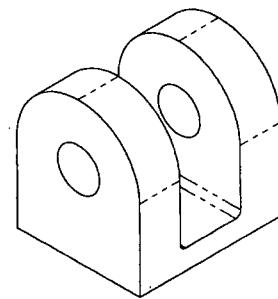
C

B

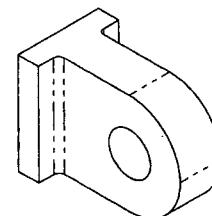
B

A

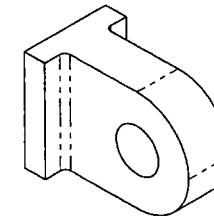
A



D4016-1 HINGE HALF, BASE



D4016-3 HINGE HALF, LID

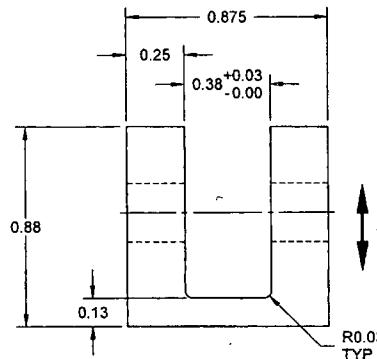


D4016-5 HINGE HALF, LIGHT LID

CD1015112
W10.58657

RELEASED
2010-02-16
MP

A	NEW ISSUE	JPH	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RR	DRAWING NO.	REV. A
MFG. APPR.	RR	D4016	SHEET 1 OF 2
APPROVED	RR	TITLE	SCALE
DE APPR.	RR	BASKET HINGE	NTS
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE, COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



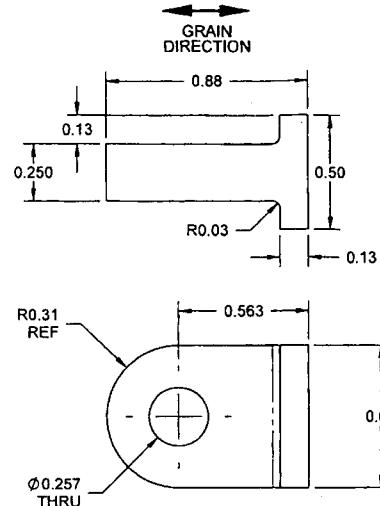
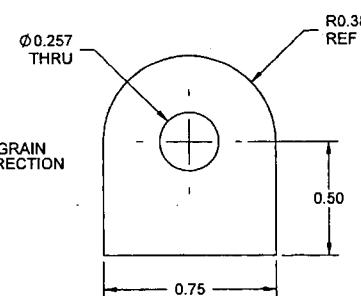
D4016-1 HINGE HALF, BASE

NOTES:

1) MATERIAL -1 & -3: 304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M304B

-5: 6061-T6/T6510/T6510/T62 ALUMINUM BAR,
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1: 0.09 lbs
-3: 0.04 lbs
-5: 0.01 lbs



D4016-3 HINGE HALF, LID

D4016-5 HINGE HALF, LIGHT LID

RELEASED
2010-02-16
NP

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>RR</i>	DRAWING NO.
MFG. APPR.	<i>RR</i>	REV. A
APPROVED	<i>RR</i>	D4016
DE APPR.	<i>RR</i>	SHEET 2 OF 2
DATE	10.01.29	SCALE
		NTS
		BASKET HINGE

COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PROPRIETARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT WAS PROVIDED TO THE INDIVIDUAL OR PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD